

aqua 250

ECO-FRIENDLY
CORRUGATED
INKJET PRINTER



Boxes on demand to create new business opportunities

Aqua 250 enables box-makers, commercial printers and POS professionals to print and deliver just-in-time and 1:1 cardboard boxes, reduces makeready times and prepress costs. The high flexibility of its innovative water based inks allows cutting, creasing and folding of printed boards without the risk of cracking.

DESIGNED WITH THE ENVIROMENT IN MIND

Water based inks don't contain harmful substances and don't emanate VOCs.

That means a healthiest and safest environment for employees, customers and end-users. This technology doesn't require special ventilation or fumes extraction. The inks specially formulated for **Aqua 250** are odourless and make this printing technology ideal for the production of POS materials, packaging and in-store communication.





**High quality
packaging**

**Full-colour
boxes for POS
exhibition**

**POS
materials**

Variable data
versioned packaging

Robust, durable eco-friendly and modular

Modular architecture open to any future upgrades.

First rank components selected among the best available.

All main shafts of the modules are direct driven by independent motors electronically dynamic controlled, guaranteeing high level of printer register and quality.

Dedicated "on-board" dust free room with controlled humidity and temperature to guarantee the optimal functioning of inks and printheads.

Board feeding and flattening units are optimized for corrugated to avoid substrate damages and allow the easy insertion of highly warped boards.

Aqueous odour-free, VOC-free, water-resistance and scratch-resistance inks.

Reliable vacuum belts system (patent pending) to flatten cardboard and keep it flat under the printheads.

KYOCERA® variable-drop industrial inkjet printheads that guarantee the highest performance, reduced maintenance and purge, as well as high durability.

The exclusive ink-recirculation system allows the easy feeding of inks and printheads cleaning.

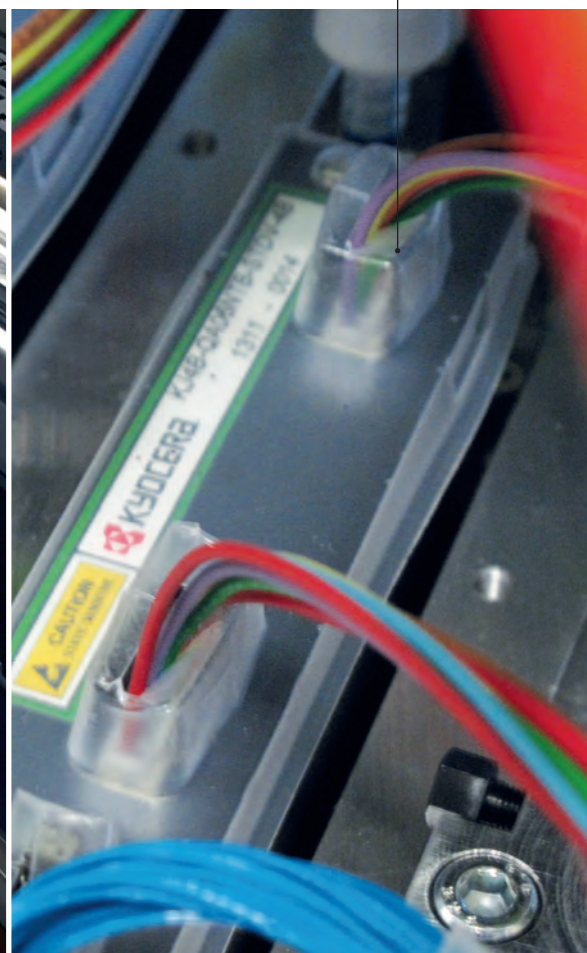
Modular RIP platforms that easily integrates within every commercial printing and packaging production.

Automatic feeder and stacker modules are available for automated and unattended production.

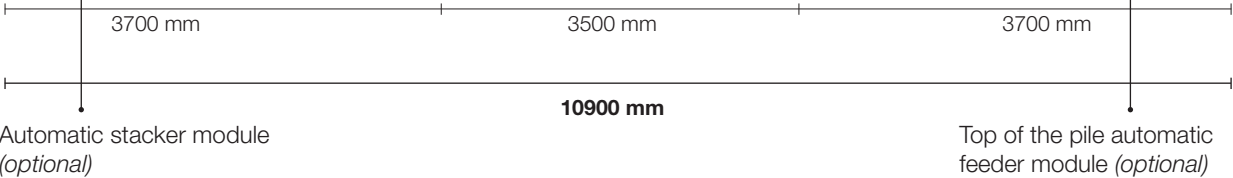
Aqua, starting from its standard version, can be retrofitted at any time with its ancillary modules.

A uniquely designed conveyor belt, the powerful vacuum system and the board holding/flattening units guarantee a perfect handling of any cardboard sheet.

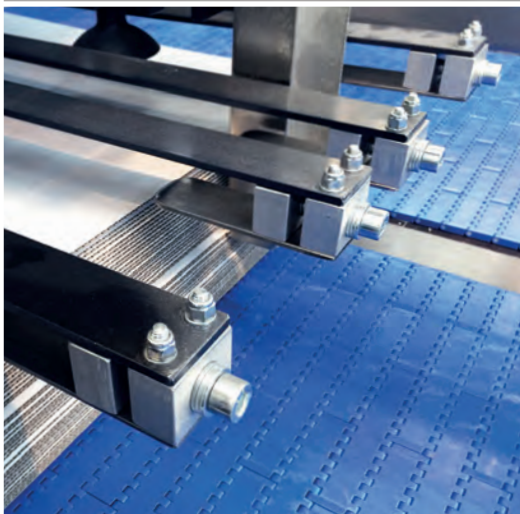
KYOCERA® variable-drop industrial inkjet print-heads that guarantee the highest performance, reduced maintenance and purge, as well as high durability.



ECO-FRIENDLY CORRUGATED INKJET PRINTER



Automatic feeding and stacking
up to 2.5 mt width by 3.2 mt length



Specifications

Printing technology

Piezo drop-on-demand using variable droplet-size technology

Printheads

Kyocera KJ4B industrial inkjet printheads

Droplet size

Fix or variable drop starting from 5 up to 18 picoliters

Printing resolutions

600 x 600 dpi / 600 x 1200 dpi / 600 x 1800 dpi / 600 x 2400 dpi

600 x 3600 dpi / 600 x 4800 dpi

Printheads / Colours

8 heads - 4 colours CMYK (*Standard*)

16 heads - 4 colours CMYK (*Optional*)

Printheads cleaning device

Advanced automatic cleaning device, that guarantees reliable and fast wiping of the heads

Inks

Water based inks

Ink tanks

Prompt and easy refill of the inks thanks to high capacity sealed ink bags with fast-in / fast-out plug system

Printable substrates

Corrugated board (*from 1,5 to 15 mm thickness - up to 2500 g/sqm*)

Solid board (*from 350 g/sqm*)

Other paper base substrates (*up to 50 mm thickness*)

Printing speed

Up to 400 sqm/h according to image quality and printer's configuration

Maximum printing size

Maximum width 2500 mm

Maximum length *No limit*

Drying colour system

High efficiency in line device with IR-lamps and air

Software / RIP

Modular RIP platforms optimized for commercial printing and packaging complete workflow

Physical dimensions

W 6200 x L 5000 x H 2700 mm (*Standard version*)

Standard power supply

380 V - 50 Hz

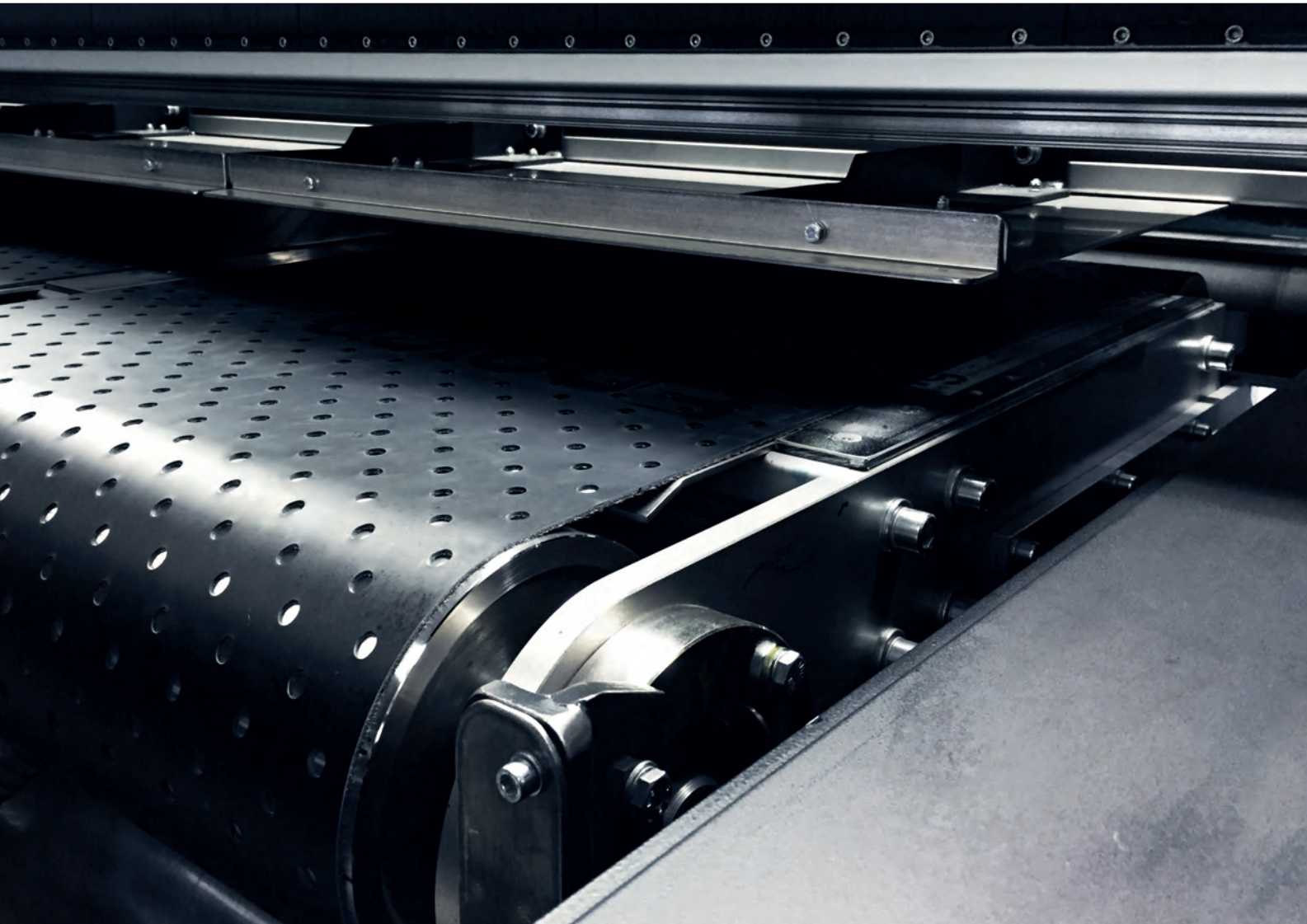
Power consumption

Including air treatment: Min 15 kW / Max 75 kW

(*depending on the printing condition*)

The above mentioned technical data are subject to be improved according to technology development. The final technical details and customer's configuration will be defined and confirmed at order confirmation. Printer's productivity may vary depending on type of print data file, application, substrate, environmental conditions, print speed or other variables. Many of these variables can be controlled by the operator to optimize productivity and quality requirements. Only approved consumables are warranted for use in the AQUA 250 Corrugated Inkjet Printing.

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